



Diese Zeichnung, an der wir das Urheberrecht besitzen, darf ohne unsere Genehmigung weder vervielfältigt noch dritten Personen zugänglich gemacht werden. Auf § 2 Ziffer 7 des Urhebergesetzes wird besonders hingewiesen.

Schutzrechte dritter, die durch diesen Formentwurf berührt werden, sind uns nach besten Wissen und Gewissen nicht bekannt. Wagnis und Haftung hieraus obliegen allein dem Auftraggeber.

Gewicht: ca. 250g

Inhalt: randvoll 560±15 ml

Mündungsart: Rundrand 80

Bodenform: Stapelboden

Datum

gez.

gepr.

Maßst.

DIN A3

22.03.12

27.03.12

1:1

Name

Wilhelm

Roth

WECK GLASWERK GmbH

53123 Bonn-Duisdorf

Schmuckglas  
0,5l Rundrand-Glas 80, Artikel-Nr.: 901

Zeichng.-Nr.

90101 B

Ersatz f.

90101 Ab



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Hilden, 03.09.2025

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## DECLARATION OF CONFORMITY

We hereby confirm, based on our knowledge and on the information provided by the pre-supplier, that the household jars and rubber rings listed below

- comply with the current standards concerning materials and articles in contact with foodstuffs:
  - Regulation (EC) No. 1935/2004 of the European Parliament and of the Council of 27 October 2004 on materials and articles intended to come into contact with food
  - GMP regulation (EC) No. 2023/2006 of 22 December 2006 on good manufacturing practice for materials
  - Traceability according to Regulation (EC) No. 1935/2004 is guaranteed.
- Comply with § 5 "Material restrictions" of the Packaging Act (VerpackG) - Act on the placing on the market, return and high-quality recycling of packaging of 5 July 2017 regarding the concentration of heavy metals (lead, cadmium, mercury and chrome VI).

In addition, the Dosen-Zentrale Züchner GmbH explains **for the rubber rings**:

The rubber rings are harmless in terms of food law and comply with the following legal regulations:

- Lebensmittel- und Futtermittelgesetzbuch (LFGB) in the version published on 3 June 2013 (BGBl. I p.1426), last amended by Article 28 of the law of 20 November 2019 (BGBl. I p. 1626).
- § 30 LFGB; Prohibitions to protect health
- § 31 paragraph 1 LFGB; Transfer from substances to food

Under normal or foreseeable conditions of use, no substances that are hazardous to health or affect the smell, taste or appearance of the rubber rings pass into the filling within the meaning of the legal regulations mentioned.

The rubber rings were produced based on a HACCP system based on the following legal principles, regulations and guidelines:

- Regulation (EC) No. 852/2004 of April 29, 2004
- Lebensmittelhygiene-Verordnung (LMHV) of August 8, 2007 (BGBl. I No. 39)
- Food and Feed Code in the version published on June 3, 2013 (BGBl. I p.1426), last amended by Article 28 of the law of 20 November 2019 (BGBl. I p. 1626).

The rubber rings do not contain bisphenol A.

#### **Application Notes:**

- The rubber rings are
  - intended for contact with aqueous, acidic, fatty and non-fatty foods
  - Not recommended for oily filling goods. Natural rubber is incompatible with oil, it becomes wavy and loses its elasticity.

- Notes on the durability of rubber rings:

Rubber rings can be stored for about 2 to 3 years. The general storage conditions should be:

- Rubber ring storage areas should be kept cool and dry. The temperature of the storage area should not exceed 20°C or fall below -10°C. Failure to comply with the recommended temperature ranges will shorten the life of the rubber bands.
  - All rubber materials must be stored away from heat generating equipment and/or heaters.
  - The relative humidity should not exceed 65%.
  - Always keep rubber materials away from direct sunlight and other light sources with UV-radiation properties. Direct sunlight and/or UV radiation lead to premature aging of the product.
- There is no test certificate on the suitability of the rubber rings in the dishwasher. However, many years of experience in the food industry (thermal stress in the autoclave up to 120 °C) and numerous discussions with users of preserving jars show that no negative effects are to be expected from use in the dishwasher.
  - The temperature range for using the rubber rings is minus 24 °C to 120 °C

#### **Remarks:**

Our glasses are manufactured in a "house sterile" manner. Due to possible influences during storage and transport, we generally recommend cleaning before filling the glasses. The choice of cleaning is at the discretion of the bottler.

All information was taken from the pre-supplier. All statements in this declaration of conformity are based on the valid declaration of conformity dated 16th July 2025 and other documents dated 4th April 2023, 19 February 2019 and 13th May 2020 of the pre-supplier, which were available to us at the time this declaration of conformity was created.

gez. i.V. A. Krivohlavek  
Qualitätsmanagement

<b>item number</b>	<b>description 1</b>	<b>description 2</b>
39839	290 ml Weck-Gourmet-Gläser #569mit aufliegenden 100 mm RR-Deckeln inkl. Gu Ring	WECK jar 569, 290 ML assembled with 100mm RR lid and rubber ring
10577	370 ml Weck-Gläser Sturzform #741mit aufliegenden 100 mm RR-Deckeln inkl. Gu Ring	WECK jar 741, 370 ML assembled with 100mm RR lid and rubber ring
20024	580 ml Weck-Gläser Sturzform #742 mit aufliegenden 100 mm RR-Deckeln inkl. Gu Ring	WECK jar 742, 580 ML assembled with 100mm RR lid and rubber ring
20087	580 ml Weck-Gläser Tulpenform #744 mit aufliegenden 100 mm RR-Deckeln inkl. Gu Ring	WECK jar 744, 580 ML assembled with 100mm RR lid and rubber ring
6544	1062 ml Weck-Gläser Tulpenform #745 mit aufliegenden 100 mm RR-Deckeln inkl. Gu Ring	WECK jar 745, 1062 ML assembled with 100mm RR lid and rubber ring
6506	1062 ml Weck-Gläser Schmuckform #748 mit aufliegenden 100 mm RR-Deckeln inkl. Gu Ring	WECK jar 748, 1062 ML assembled with 100mm RR lid and rubber ring
10641	300 ml Weck-Gourmetgläser #750 mit aufliegenden 120 mm RR-Deckeln, inkl. Gu Ring	WECK jar 750, 300 ML assembled with 120mm RR lid and rubber ring
20110	50 ml Weck-Gläser Sturzform #755 mit aufliegenden 60 mm RR-Deckeln inkl. Gu Ring	WECK jar 755, 50 ML assembled with 60mm RR lid and rubber ring
20003	560 ml Weck-Gläser Schmuckform #901 mit aufliegenden 80 mm RR-Deckeln inkl. Gu Ring	WECK jar 901, 560 ML assembled with 80mm RR lid and rubber ring



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Hilden, 03.09.2025

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## DECLARATION OF CONFORMITY

We hereby confirm, based on our knowledge and on the information provided by the pre-supplier, that the items listed below

item number	description
6456	094/108 mm Gummiringe "Weck" Beutel à 10 Stück, K500/50B ( <i>WECK rubber 94x108 pack 10 pcs</i> )
6564	112/128 mm Gummiringe "Weck" Beutel à 10 Stück, K500/50B ( <i>WECK rubber 120x112 pack 10 pcs</i> )
6433	054/067 mm Gummiringe "Weck" Beutel à 10 Stück, K1000/100B ( <i>WECK rubber 54x67 pack 10 pcs</i> )
6446	074/086 mm Gummiringe "Weck" Beutel á 10 Stück, K1000/100B ( <i>WECK rubber 74x86 pack 10 pcs</i> )

are safe for food and comply with the following legal regulations:

- Regulation (EC) No. 1935/2004 of the European Parliament and of the Council of 27th October 2004 on materials and articles intended to come into contact with food.
- Food and Feed Code (Lebensmittel- und Futtermittelgesetzbuch) in the version published on 15<sup>th</sup> September 2021 (BGBl. I p.4253), last amended by Article 7 of the Act of 27th September 2021 (BGBl. I p. 4530).
- § 30 LFGB; Prohibitions for the protection of health.
- § 31 (1) LFGB; Transfer of substances to foodstuffs

Under normal or foreseeable conditions of use the rubber rings do not transfer any substances that are hazardous to health or affect odour, taste or appearance within the meaning of the above-mentioned statutory regulations to the filling material.

The rubber rings were produced based on an HACCP system on the following legal bases, regulations and guidelines:

- Regulation (EC) No. 852/2004 of 29th April 2004.
- Food Hygiene Ordinance (LMHV) of 8th August 2007 (BGBl. I No. 39)
- Food and Feed Code in the version of the announcement of 3rd June 2013 (BGBl. I p.1426), last amended by Article 28 of the Act of 20th November 2019 (BGBl. I p. 1626).
- The rubber rings are manufactured in accordance with Regulation (EC) No 2023/2006 of 22th December 2006 on good manufacturing practice for materials and articles intended to come into contact with food.

Traceability is ensured according to Regulation (EC) No. 1935/2004 Article 17 of 27th October 2004.

The rubber rings do not contain bisphenol A.

#### **Instructions for use:**

- The rubber rings are
  - intended for contact with aqueous, acidic, fatty and non-fatty foodstuffs.
  - not recommended for oily fillings. Natural rubber is incompatible with oil, it becomes wavy and loses elasticity.
- Notes on the shelf life of rubber rings:

Rubber rings can be stored for about 2 to 3 years. The general storage conditions should be:

  - Storage areas for rubber rings should be kept cool and dry. The temperature of the storage area should not exceed 20 °C or fall below -10 °C. Failure to comply with the recommended temperature ranges will shorten the shelf life of the rubber rings.
  - All rubber materials must be stored away from heat generating equipment and / or heaters.
  - Relative humidity should not exceed 65%.
  - Always keep rubber materials away from direct sunlight and other light sources with UV radiation properties. Direct sunlight and / or UV radiation will cause premature ageing of the product.
- A test certificate on the suitability of the rubber rings in the dishwasher does not exist. However, many years of experience in the food industry (thermal stress in autoclaves up to 120 °C) and numerous conversations with users of preserving jars show that no negative effects are to be expected from use in the dishwasher.
- The temperature range for using the rubber rings is minus 24 °C to 120 °C.

Remarks:

The user must satisfy himself of the suitability of the product for the intended filling material beyond the specifications of this declaration of conformity.

All information was taken from the upstream supplier. All statements in this declaration of conformity are based on the declaration of conformity of the pre-supplier dated 19<sup>th</sup> June 2024, which was available to us at the time of preparation of this declaration of conformity, as well as further documents from the pre-supplier dated 19th February 2019, 13th May 2020 and 4th April 2023. All information is given to the best of our knowledge.

signed i.A. S.Frey  
quality management